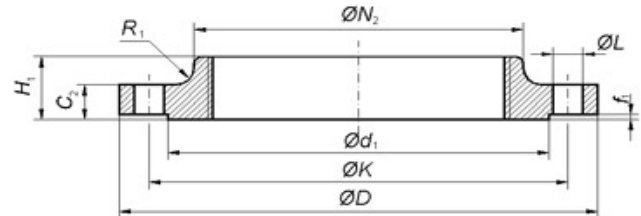


Gevindflanger

000581.0xx

Produceret iht. EN 1092-1, Type 13
 Gevind iht. Rp ISO 7-1 Cylindrical (DIN 2999)
 Pakflade Type B1 (se nedenfor)
 Kvalitet: P250GH iht. EN 10222
 Tryktrin: DN10-DN40: PN 40
 >DN40: PN 16

Kan leveres med certf. iht. EN 10204/3.1, samt PED



VVS nr.	DN	Dim	D		K	L		H1		N2		R1		C2		d1		f1		Kg
000581003	10	3/8"	90	+/- 2,0	60	14	+1, 0/0	22	+/- 1,5	30	+1, 0/0	4	+/- 1	16	+1, 0/- 1,3	40	+2,0/- 1,0	2	0 / - 1,0	0,646
000581004	15	1/2"	95		65	14		22		35		4		16		45		2		0,722
000581006	20	3/4"	105		75	14		26		45		4		18		58		2		1,04
000581008	25	1"	115		85	14		28		52		4		18		68		2		1,25
000581010	32	1 1/4"	140		100	18		30		60		6		18		78		2		1,81
000581011	40	1 1/2"	150		110	18		32		70		6		18		88		3		2,06
000581012	50	2"	165		125	18		28		84		6		18		102		3	0 / - 2,0	2,39
000581013	65	2 1/2"	185		145	18		32		104	+2, 0/0	6		18		122		3		2,97
000582013	65	2 1/2"	185		145	18		32		104			6		18		122		3	
000581014	80	3"	200		160	18		34		118		6		20	+/- 1,5	138		3		3,78
000581016	100	4"	220		180	18		40	+/- 2,0	140		8	+/- 2	20			158		3	
000581017	125	5"	250		210	18		44			168			8		22		188		3
000581018	150	6"	285		240	22		44		195		10		22		212		3		7,24



Gevindflanger

000581.0xx

Produceret iht. EN 1092-1, Type 13
 Gevind iht. Rp ISO 7-1 Cylindrical (DIN 2999)
 Pakflade Type B1 (se nedenfor)
 Kvalitet: P250GH iht. EN 10222
 Tryktrin: DN15-DN40: PN 40
 DN50-DN150: PN 16
 Overflade: Varmtgalvaniseret

Kan leveres med certf. iht. EN 10204/3.1, samt PED

VVS nr.	DN	Dim	D		K		L		H1		N2		R1		C2		d1		f1		Kg
000581403	10	3/8"	90	+/- 2,0	60	+/- 1,0	14	+1, 0/0	22	+/- 1,5	30	+1, 0/0	4	+/- 1	16	+1,0/- 1,3	40	+2,0/ -1,0	2	0 / - 1,0	0,646
000581404	15	1/2"	95		65		14		22		35		4		16		45		2		0,722
000581406	20	3/4"	105		75		14		26		45		4		18		58		2		1,04
000581408	25	1"	115		85		14		28		52		4		18		65		2		1,25
000581410	32	1 1/4"	130		100		18		30		60		6		18		78		2		1,81
000581411	40	1 1/2"	150		110		18		32		70		6		18		88		3		2,06
000581412	50	2"	165		125		18		28		84		6		18		102		3	0 / - 2,0	2,39
000581413	65	2 1/2"	185		145		18		32		104		+2, 0/0		6		18		122		3
000582413	65	2 1/2"	185		145		18		32		104		6		18		122		3		2,97
000581414	80	3"	200		160		18		34		118		6		20		+/-1,5		138		3
000581416	100	4"	220		180		18		40	+/- 2,0	140		8	+/- 2	20		158		3		4,38
000581417	125	5"	250		210		18		44		168		8		22		188		3		6,07



Vejledende boltediagram

VVS nr.	DN	DIM	Vejl. Bolte-str.	Antal hul	Varenr. Elgalv. Bolt	Varenr. Elgalv. Møtrik	Varenr. Elgalv. Skive	Varenr. Elgalv. Boltesæt 4 bolte + 4 møtrikker + 8 skiver	Varenr. Varmgalv. Bolt	Varenr. Varmgalv. Møtrik	Varenr. Varmgalv. Skive	Varenr. Varmgalv. Boltesæt 4 bolte + 4 møtrikker + 8 skiver
000581003	10	3/8"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581004	15	1/2"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581006	20	3/4"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581008	25	1"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581010	32	1 1/4"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581011	40	1 1/2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581012	50	2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581013	65	2 1/2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000582013	65	2 1/2"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581014	80	3"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581016	100	4"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581017	125	5"	M16x70	8	525304149	525305388	525315913	525326918	525304454	525305408	525315933	525326924
000581018	150	6"	M16x70	8	525304149	525305388	525315913	525326918	525304454	525305408	525315933	525326924
000581403	10	3/8"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581404	15	1/2"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581406	20	3/4"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581408	25	1"	M12x60	4	525304121	525305384	525315909	525326916	525304438	525305407	525315931	525326922
000581410	32	1 1/4"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581411	40	1 1/2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581412	50	2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581413	65	2 1/2"	M16x65	4	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000582413	65	2 1/2"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581414	80	3"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581416	100	4"	M16x65	8	525304148	525305388	525315913	525326917	525304453	525305408	525315933	525326923
000581417	125	5"	M16x70	8	525304149	525305388	525315913	525326918	525304454	525305408	525315933	525326924
000581418	150	6"	M16x70	8	525304149	525305388	525315913	525326918	525304454	525305408	525315933	525326924

Bemærkning

Bolt længde er vejledende, og udregnet under følgende forudsætninger.

To flanger spændt sammen med:

1 stk. bolt, 1 stk. møtrik, 2 stk. skiver, 1 stk. 2mm pakning, 5-10 mm overmål.



Pakflade

Table 2 — Surface finish for jointing faces

Facing types	Method of machining	Radius of tool nose mm	R_a^a μm		R_z^a μm	
			min.	max.	min.	max.
A, B1 ^b , E, F	Turning ^c	1,0	3,2	12,5	12,5	50
B2 ^b , C, D, G, H	Turning ^c	—	0,8	3,2	3,2	12,5

NOTE For certain applications, e.g. low temperature gases, it may be necessary to stipulate closer control to the surface finish.

^a R_a and R_z are defined in EN ISO 4287.

^b Types B1 and B2 are raised face (type B) flanges with different specified surface roughness values.

^c B1 : Standard facing for all PN numbers.
B2 : Only if agreed between the purchaser and the supplier.

^d The term 'turning' includes any method of machine operation producing either serrated concentric or serrated spiral grooves.



Type B
Raised face (B1 and B2
(see Table 2))